Amendments to the Specification

Please replace paragraph [009] with the following amended paragraph:

[009] In the case of lamination of a multi-layer identity card formed in this fashion there is the following problem in the case of relatively high lamination temperatures (over 124~~.degree. C.)~~ ° C): above a certain lamination temperature there is an undesired displacement (shift or drift) of the adhesive coatings including the printed layer sandwiched between them in relation to the covering layer and the[[:]] card core layer. Adhesive coatings customarily employed form a sort of lubricating film between the card core layer and the covering layer. This phenomenon is to be attributed to the rheological properties of the materials utilized.